### **Technical Data Sheet**



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# **KET-3500EX**

KET-3500EX is designed to modify the molecular weight (I.V.) properties of thermoplastic polyesters (PET, PET-G, PBT etc.) This product is used by reactive additive composition that acts as chain extender & melt strength enhancer in extrusion of polyesters (PET, PET-G, PBT etc.) It is used in all applications where polyesters are extruded by maintaining or enhancing the polyesters properties. Specialty is in increasing impact strength of polyesters sheet & tensile strength of polyesters fiber.

#### **Performance Features**

- I.V. modifier: Polyesters MW build-up can be adjusted according to the specific needs
- Allow for using 100% recycle polyesters to process by adding KET-3500EX
- Protect polyesters against thermo-oxidation & hydrolytic degradation
- Melt strength & melt elasticity of polyesters can be increased by adding KET-3500EX
- Impact strength can be increased for polyesters sheet application by adding KET-3500FX
- Tensile strength can be increased for polyesters fiber application by adding KET-3500EX

#### **Typical Properties**

Appearance @ 25ºC: transparency pellet

Carrier resin: Polyesters

• Active content: 35% reactive additive

## Application

Addition levels	Fabrication process
1%~2%	Impact strength modified for polyester sheet application
1%~2%	Tensile strength modified for polyester fiber application
1%~3%	Melt strength modified for recycle polyester extrusion
	pelletized application
0.25%~0.5%	Stabilization of MW (I.V.) for polyester extrusion application